



# CEMBUREAU KEY FACTS & FIGURES

PRODUCTION - CONSUMPTION - EMISSIONS - SAFETY

# KEY FACTS & FIGURES

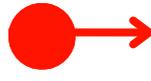
Source: CEMBUREAU data collection unless stated otherwise

## PRODUCTION & CONSUMPTION



2022 production

**175.8Mt**



CEMBUREAU  
The European Cement Association

**191Mt**



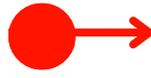
**4.1Bt**

Source: International Cement Review



2022 Consumption

**163.8Mt**



CEMBUREAU  
The European Cement Association

**183Mt**

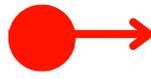


Per capita

**366Kg**



Plants  
Companies



**200  
60**

Source: International Cement Review, EU ETS

## TURNOVER 2021

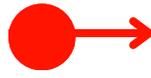


Cement + clinker



**22.5 B€**

Concrete + mortar



**70.3 B€**

Construction



**1,903 B€**

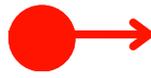
Source: Eurostat

## EMPLOYMENT 2022



**JOBS**

(directly employed)



CEMBUREAU  
The European Cement Association

**39,043**

CONSTRUCTION

**14.3 M**

Source: Eurostat

## GROSS VALUE ADDED 2021

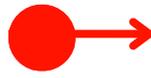


Cement + clinker



**7.6 B€**

Concrete + mortar



**20.2 B€**

Construction



**712.6 B€**

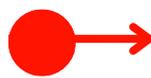
Source: Eurostat

## EMISSIONS



**CO2**

**EMISSIONS  
REDUCTION**



Per tonne  
cementitious /  
gross

1990-2021

2005-2021

**-16%**

**-9%**

Per tonne  
clinker (EU-ETS  
benchmark)

1990-2021

2005-2021

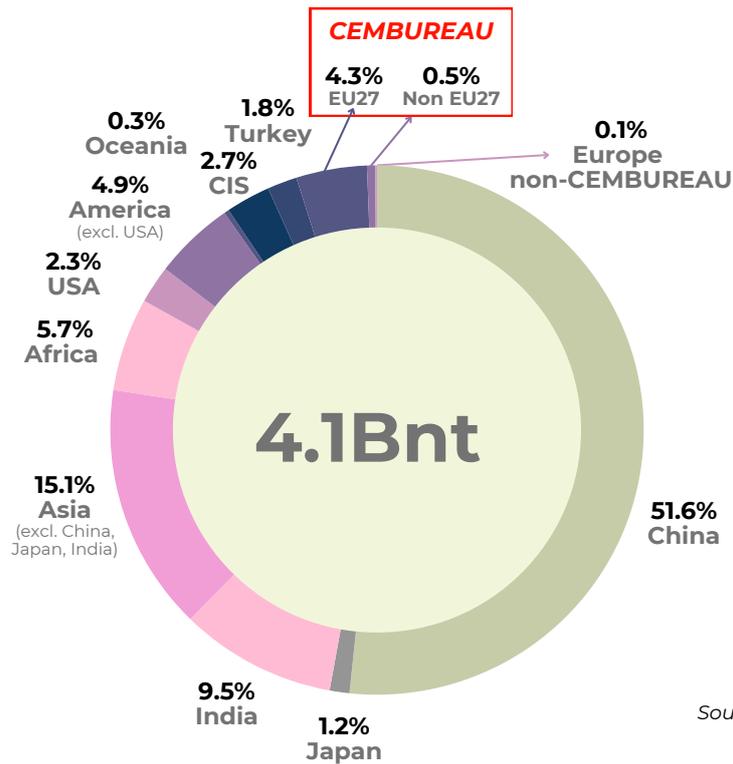
**-13%**

**-9%**

Source: GCCA

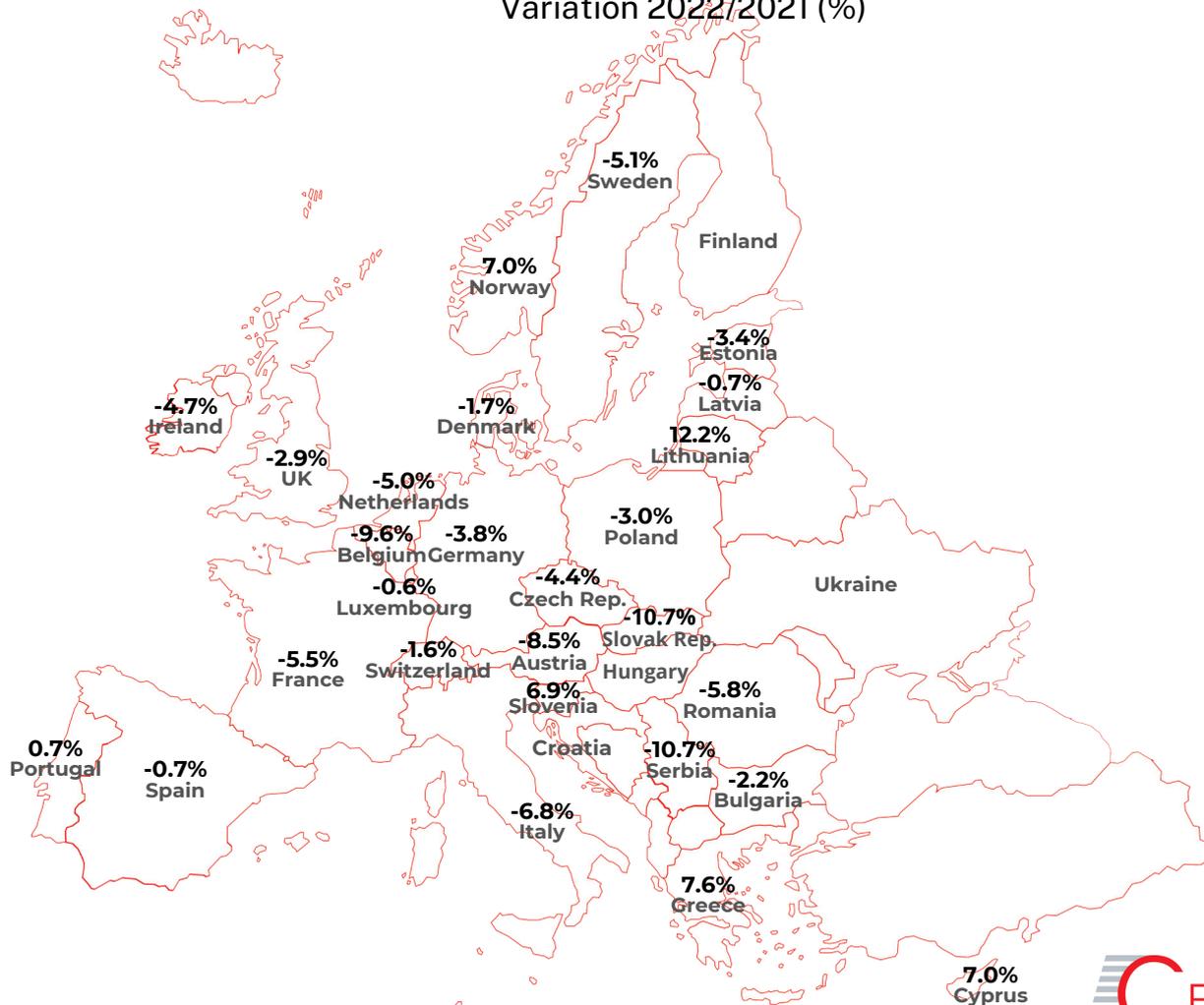
# PRODUCTION - CONSUMPTION

## WORLD CEMENT PRODUCTION IN 2022



## EVOLUTION OF CEMENT CONSUMPTION IN CEMBUREAU COUNTRIES

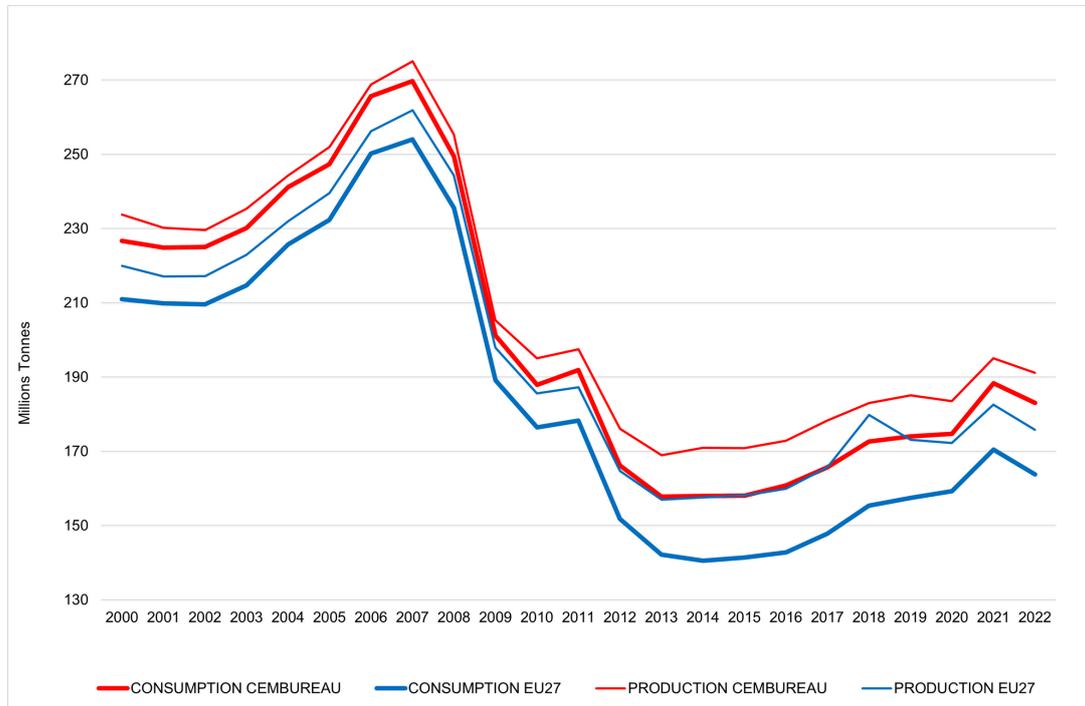
Variation 2022/2021 (%)



Source: CEMBUREAU data collection

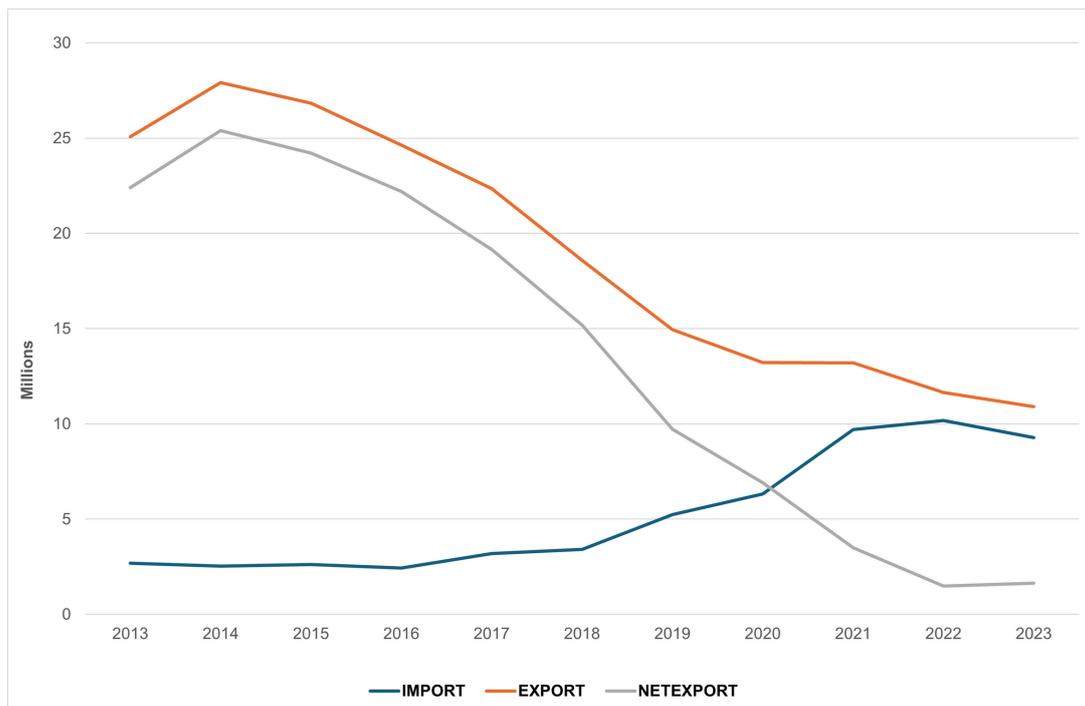
# PRODUCTION - CONSUMPTION IMPORT - EXPORT

## CEMENT PRODUCTION & CONSUMPTION EU 27 & CEMBUREAU / 2000-2022



Source : CEMBUREAU data collection

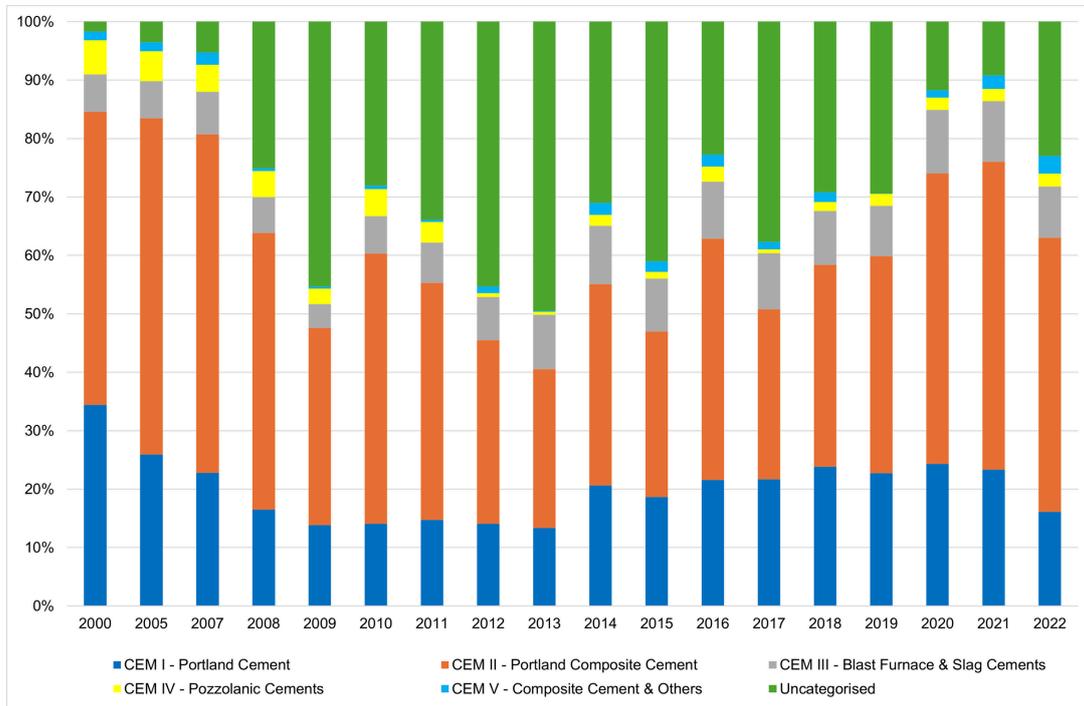
## CEMENT+CLINKER IMPORT/EXPORT AT EU27 BORDER



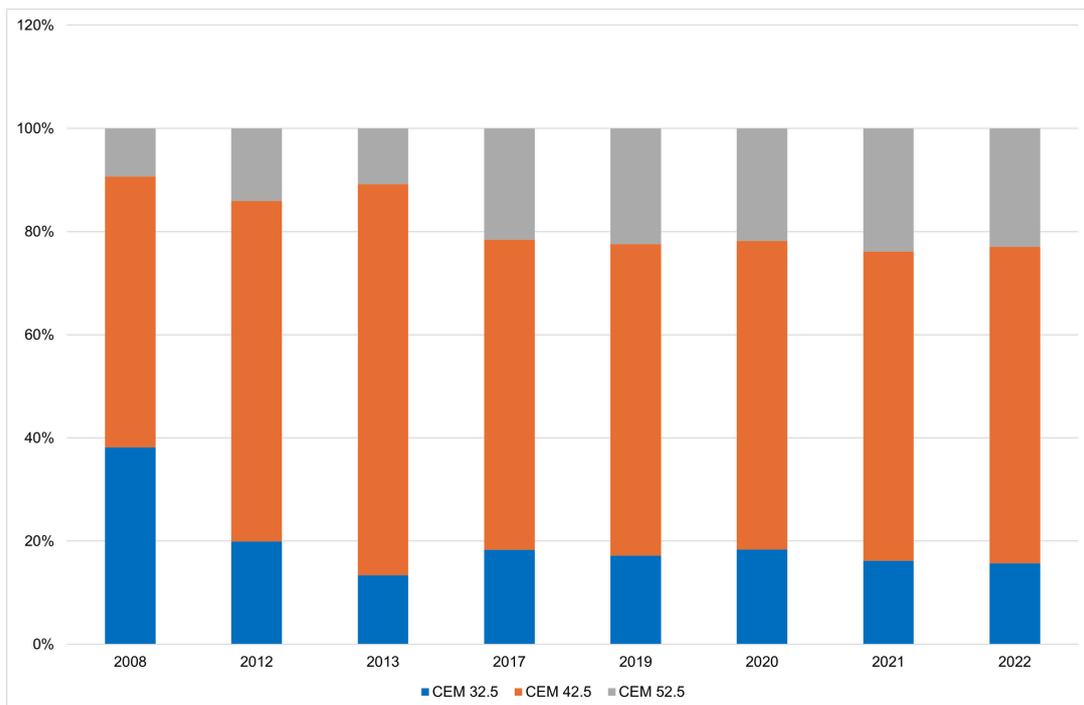
Source: Eurostat

# PRODUCTION TYPES - STRENGTHS

## CEMENT TYPES - DOMESTIC DELIVERIES - EU27

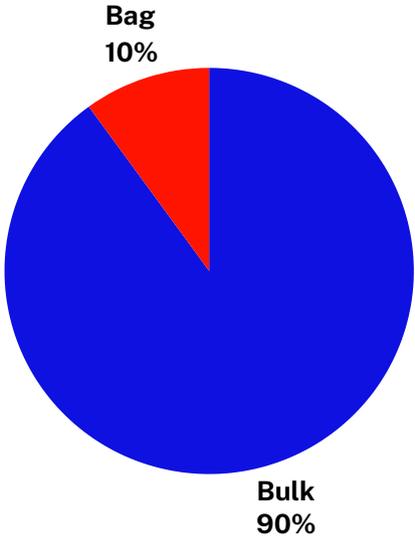


## CEMENT STRENGTHS - DOMESTIC DELIVERIES - EU27

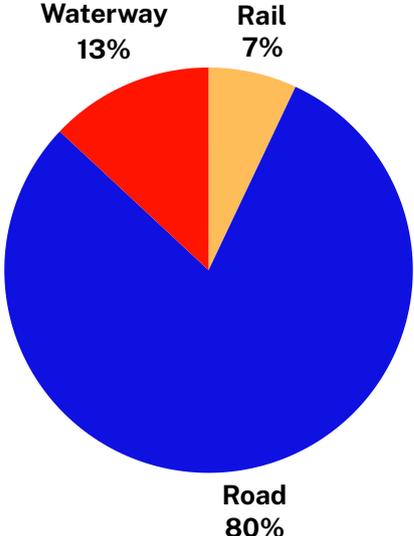


# PRODUCTION LOGISTICS & APPLICATIONS

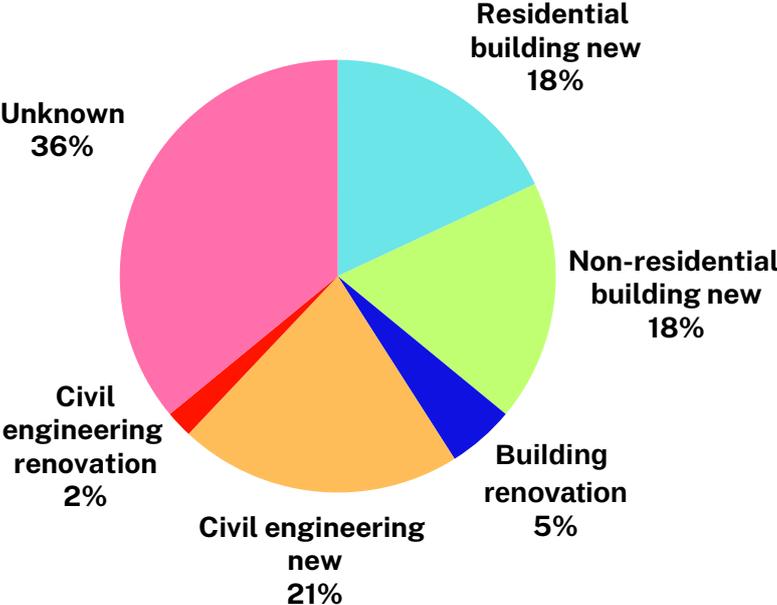
### PACKAGING EU27 DOMESTIC DELIVERIES 2022



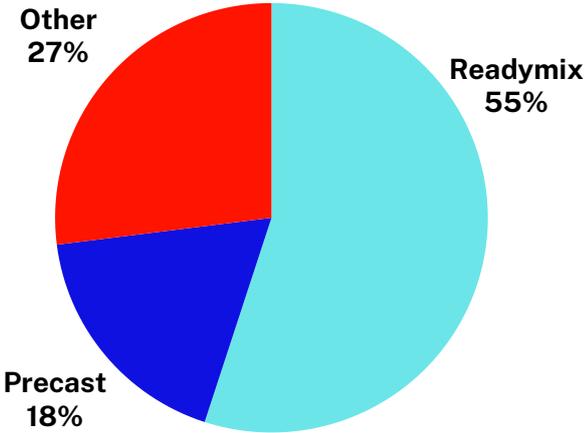
### TRANSPORT MODES EU 27 DOMESTIC DELIVERIES 2022



### END USES EU27 CEMENT CONSUMPTION 2022

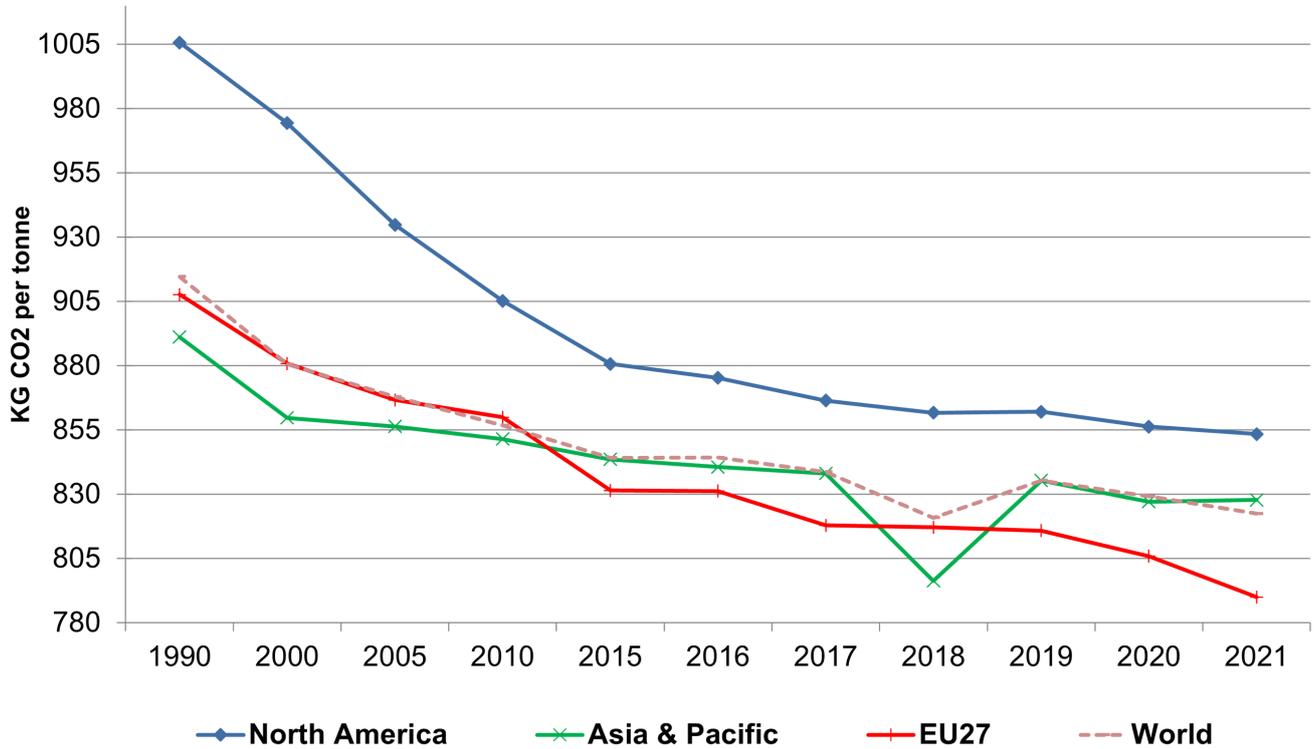


### END USERS EU27 DOMESTIC DELIVERIES 2022

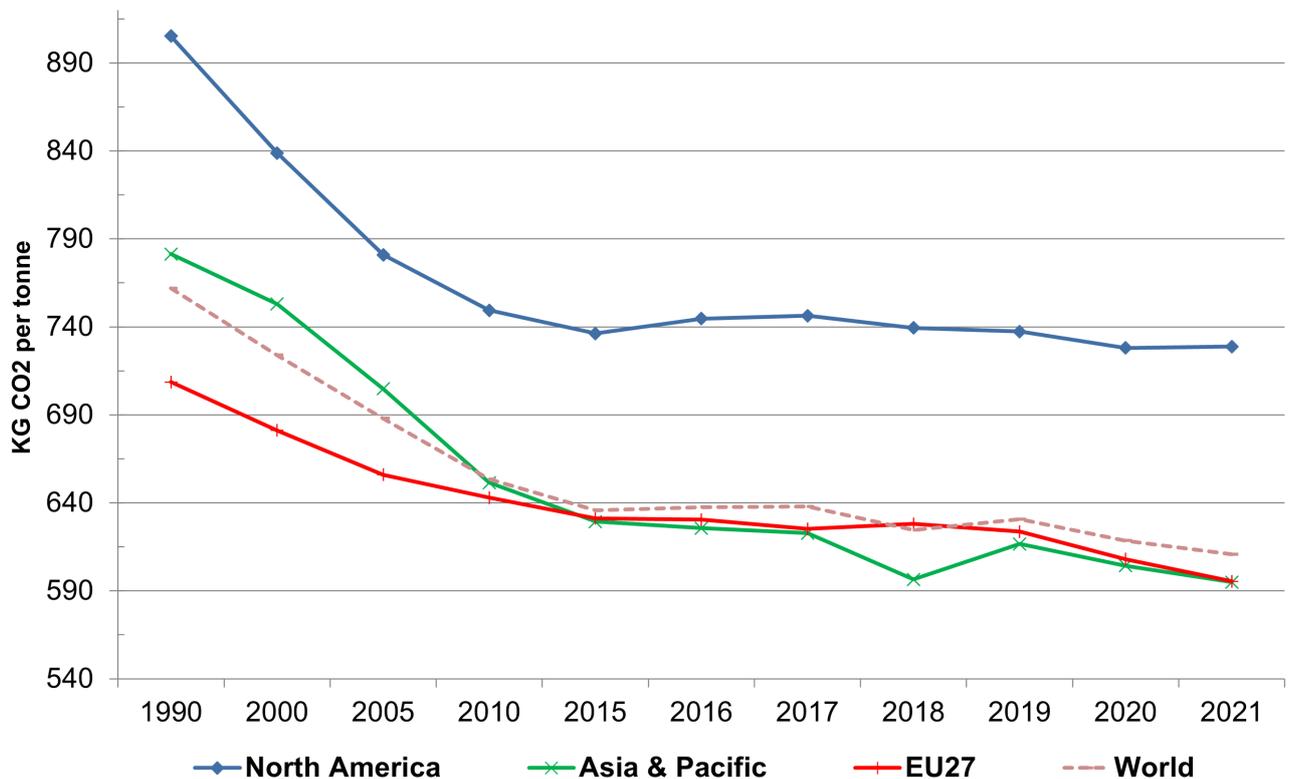


# GROSS EMISSIONS GREY CLINKER - CEMENTITIOUS PRODUCTS

## EMISSIONS GREY CLINKER

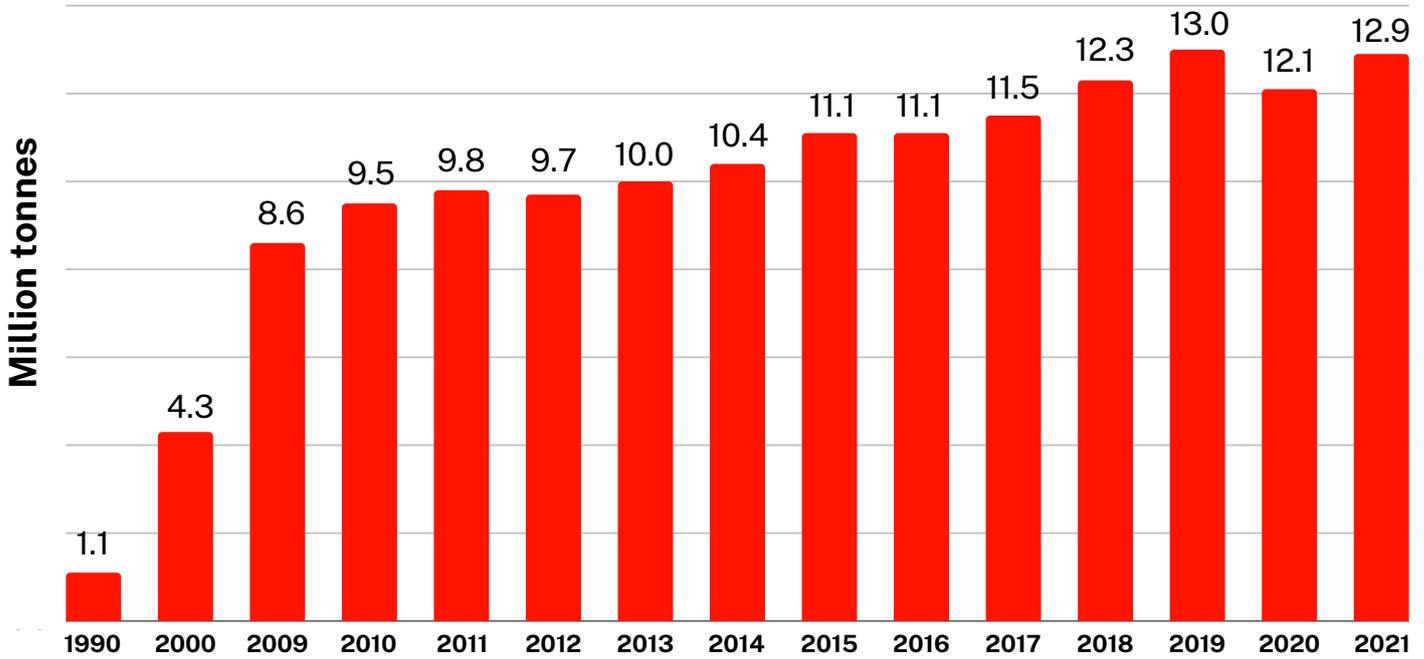


## EMISSIONS CEMENTITIOUS PRODUCTS (GREY & WHITE)

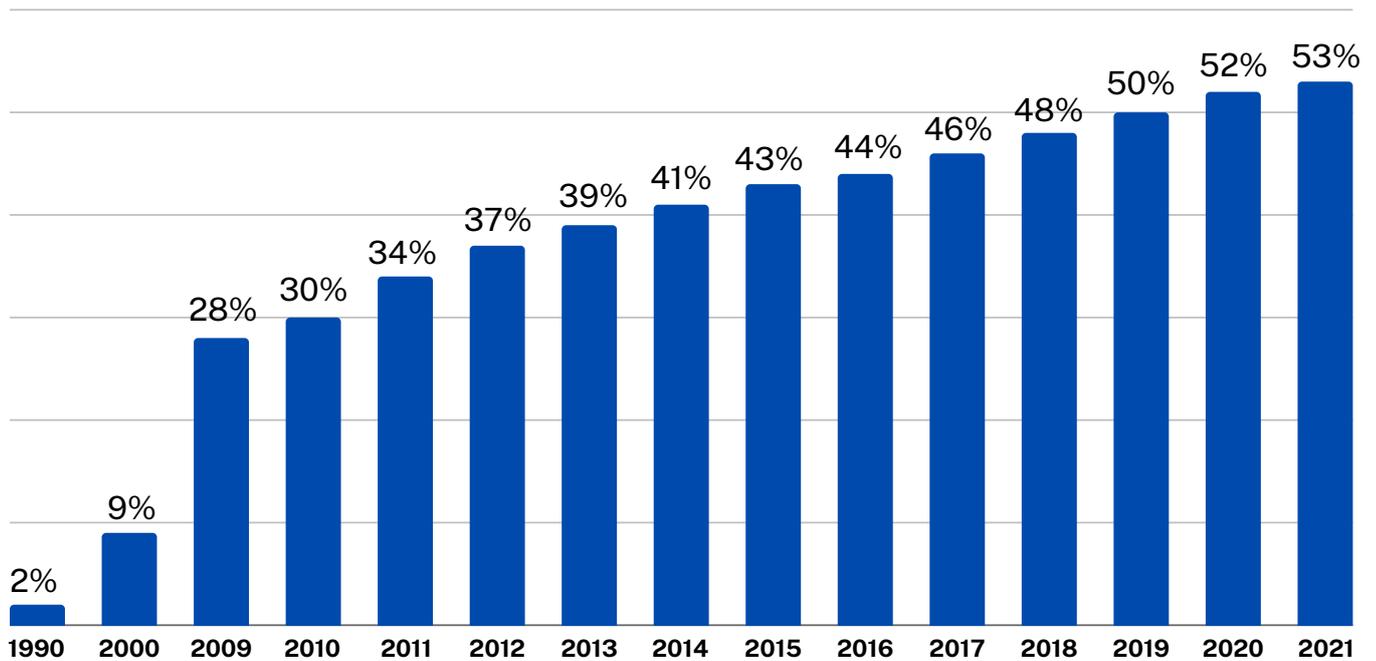


# EMISSIONS CIRCULAR WASTE FUELS

## CIRCULAR WASTE FUELS IN THE CEMENT SECTOR IN THE EU

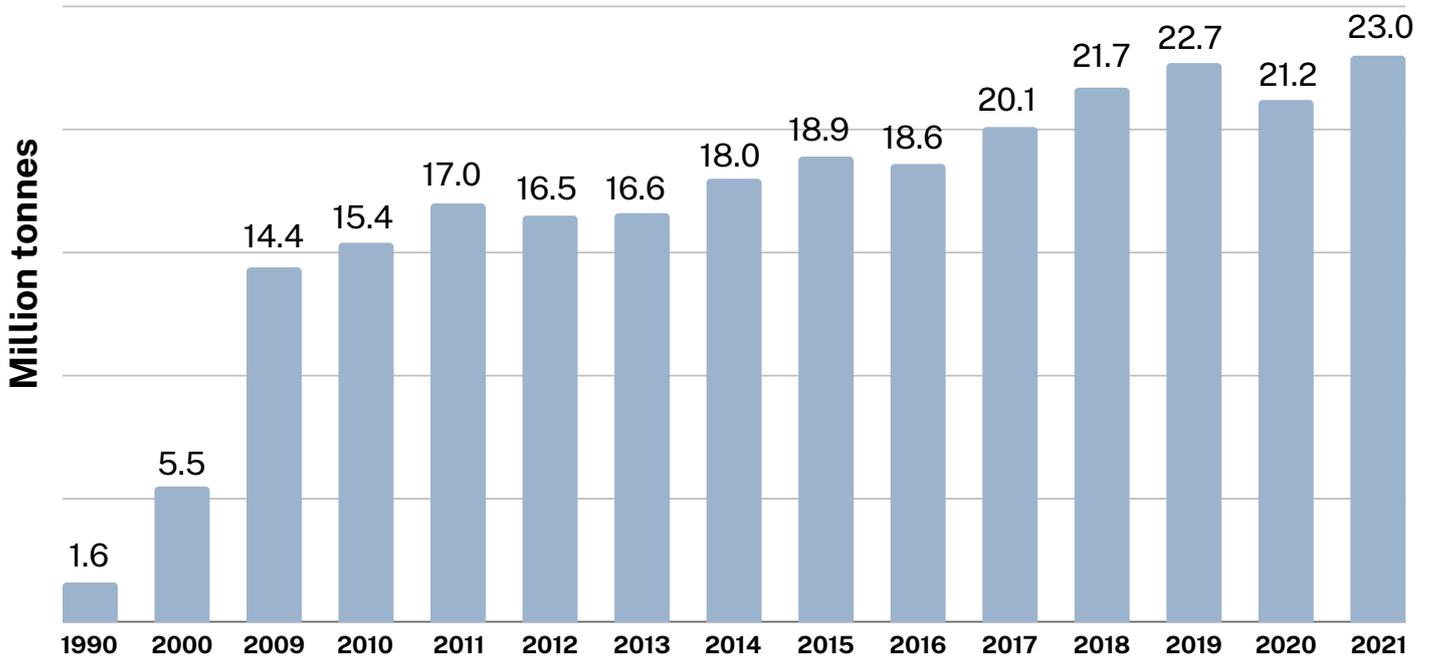


## % OF THERMAL ENERGY FROM CIRCULAR WASTE FUELS IN THE CEMENT SECTOR IN THE EU



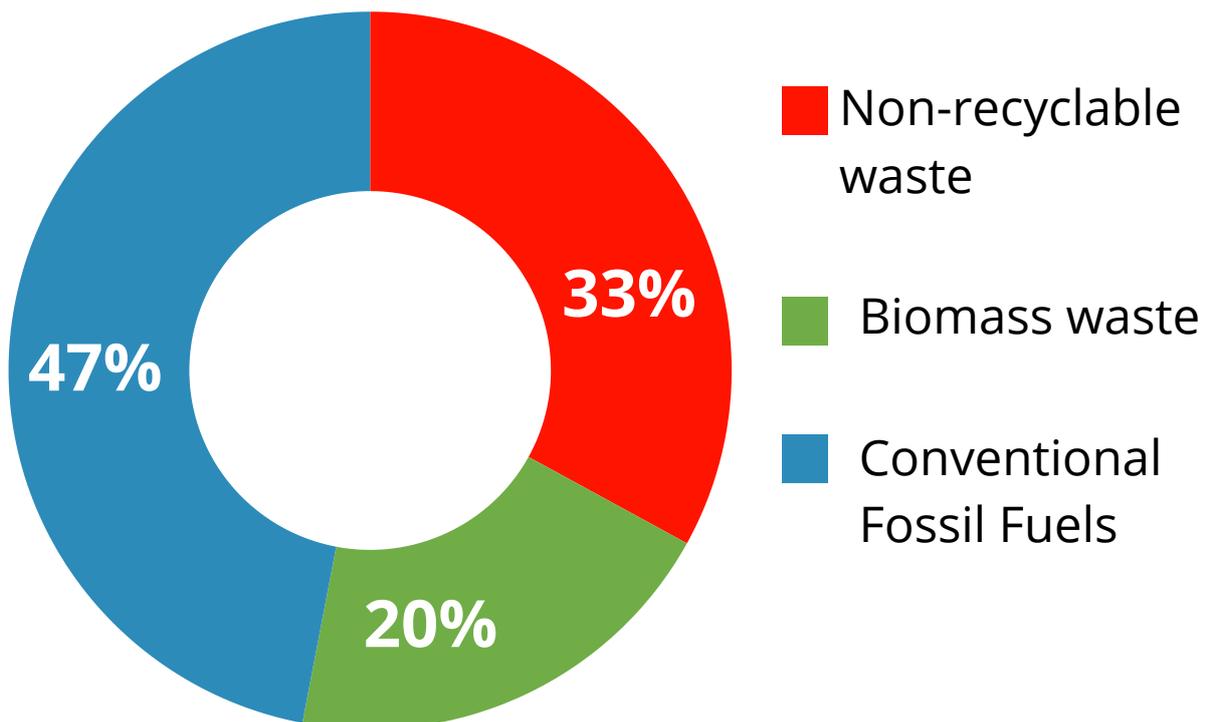
# EMISSIONS CIRCULAR WASTE FUELS

## CO2 EMISSIONS AVOIDED BY USING CIRCULAR WASTE FUELS IN EU



Source: Global Cement & Concrete Association (GCCA)

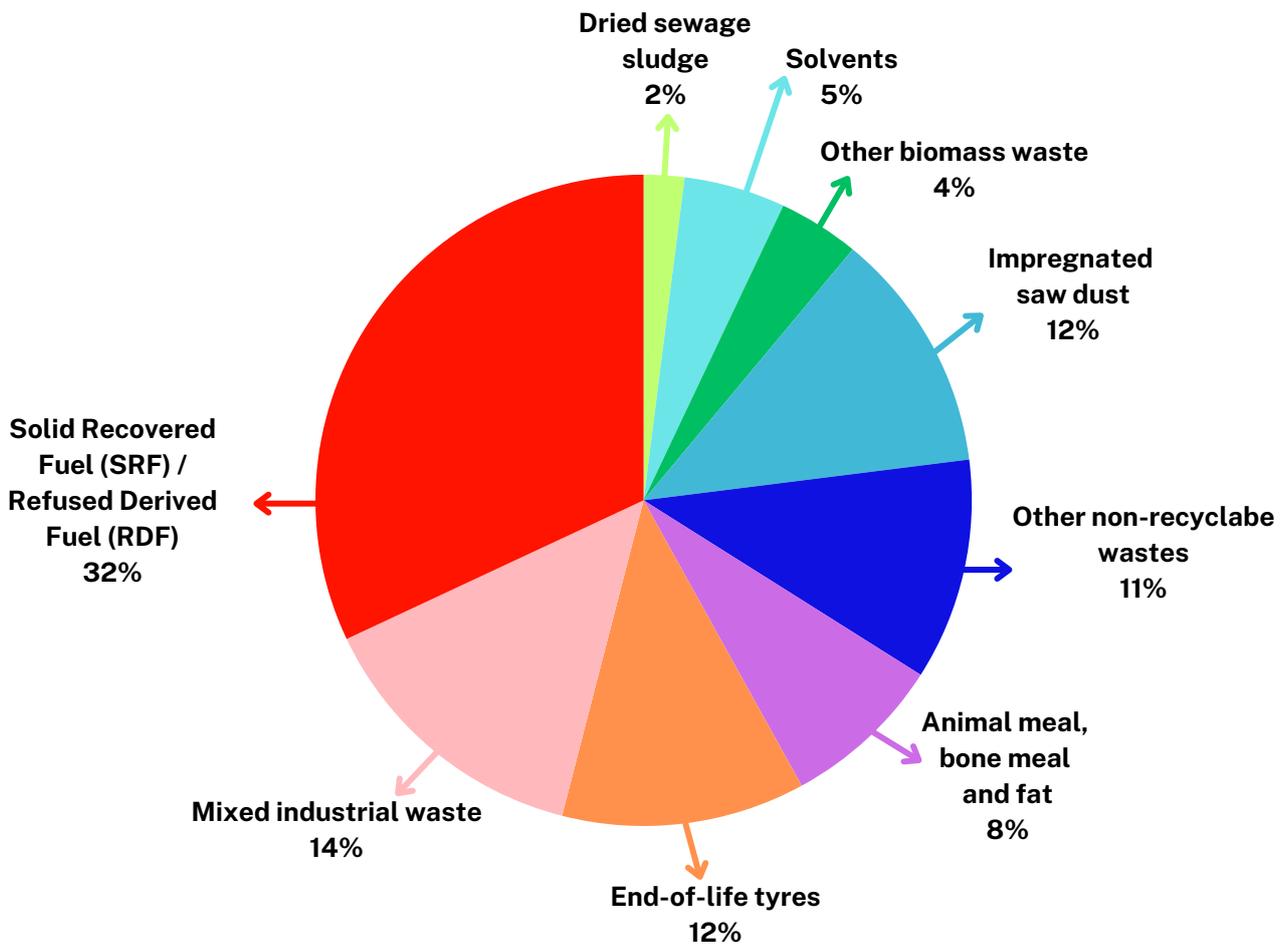
## THERMAL ENERGY CONSUMPTION BY FUEL TYPE FOR THE YEAR 2021



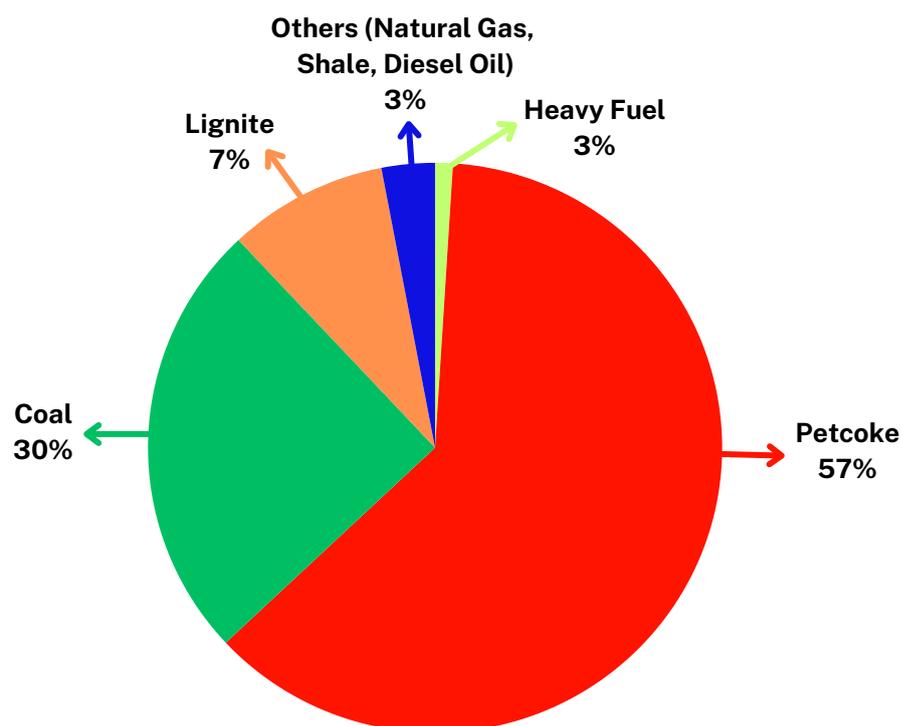
Source: Global Cement & Concrete Association (GCCA)

# EMISSIONS CIRCULAR WASTE FUELS VS. FOSSIL FUELS

## BREAKDOWN OF CIRCULAR WASTE FUELS 2021 IN THE EU

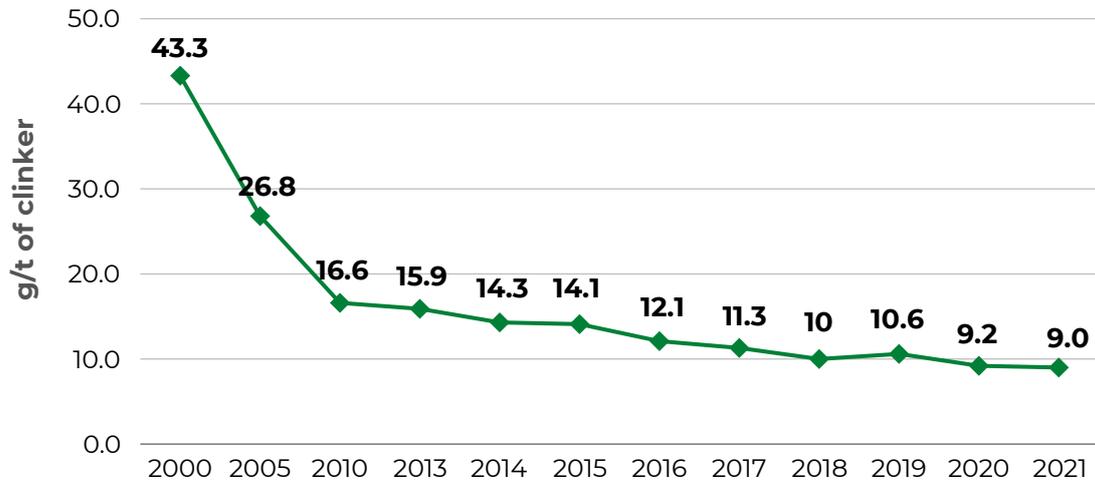


## UPDATE 2021 DATA: FOSSIL FUELS USE IN THE EU

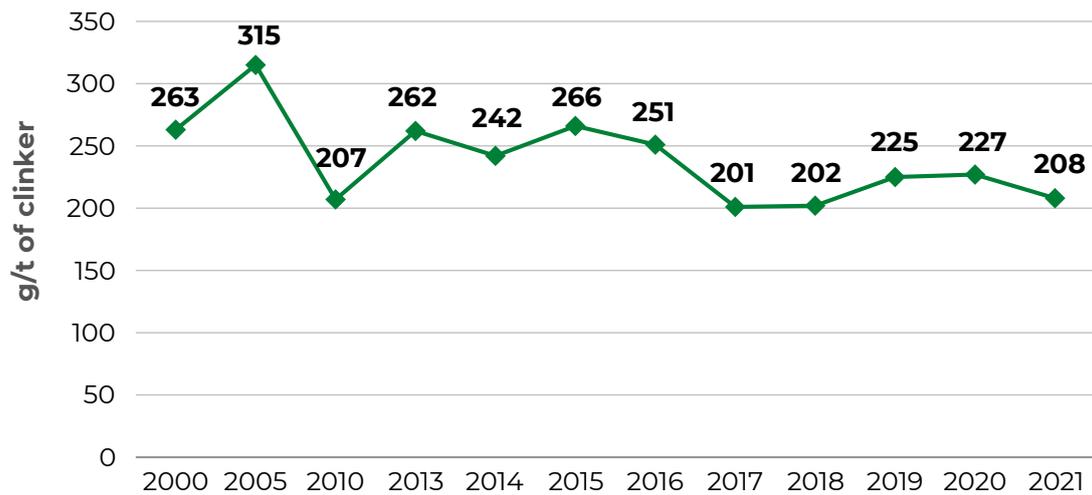


# EMISSIONS DUST-SO<sub>2</sub>-NO<sub>x</sub> / CLINKER PRODUCTION

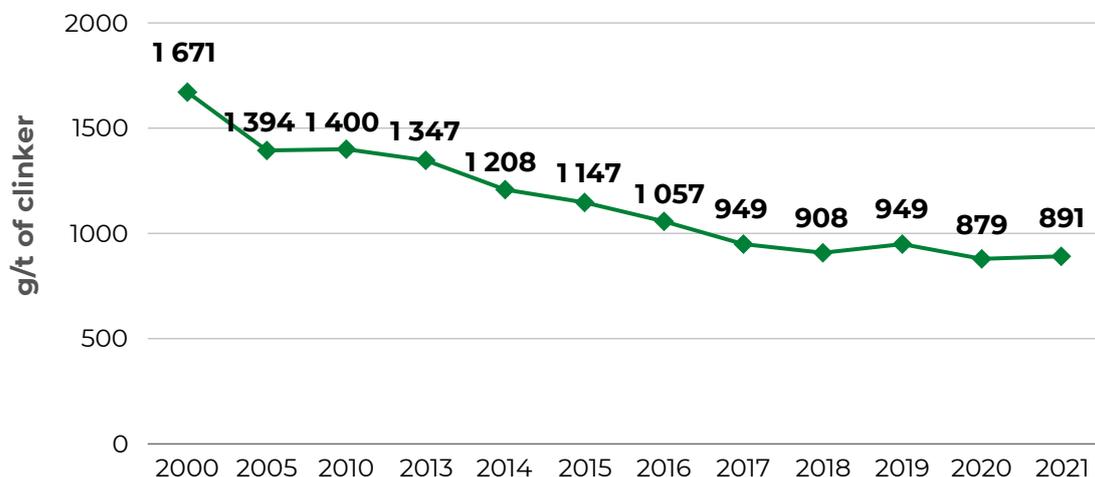
## Dust emission/clinker production



## SO<sub>2</sub> emission/clinker production



## NO<sub>x</sub> emission/clinker production



# SAFETY KPI

## SAFETY KPI FOR DIRECTLY EMPLOYED IN EU27 COUNTRIES (PER MILLION MAN HOURS)

